

NOTES:

1. TORQUE RATINGS, Nm :

PART NUMBER	SYMMETRIC TORQUE
QM7A-1024-02L	0.2
QM7A-1024-05L	0.5
QM7A-1024-07L	0.7
QM7A-1024-09L	0.9

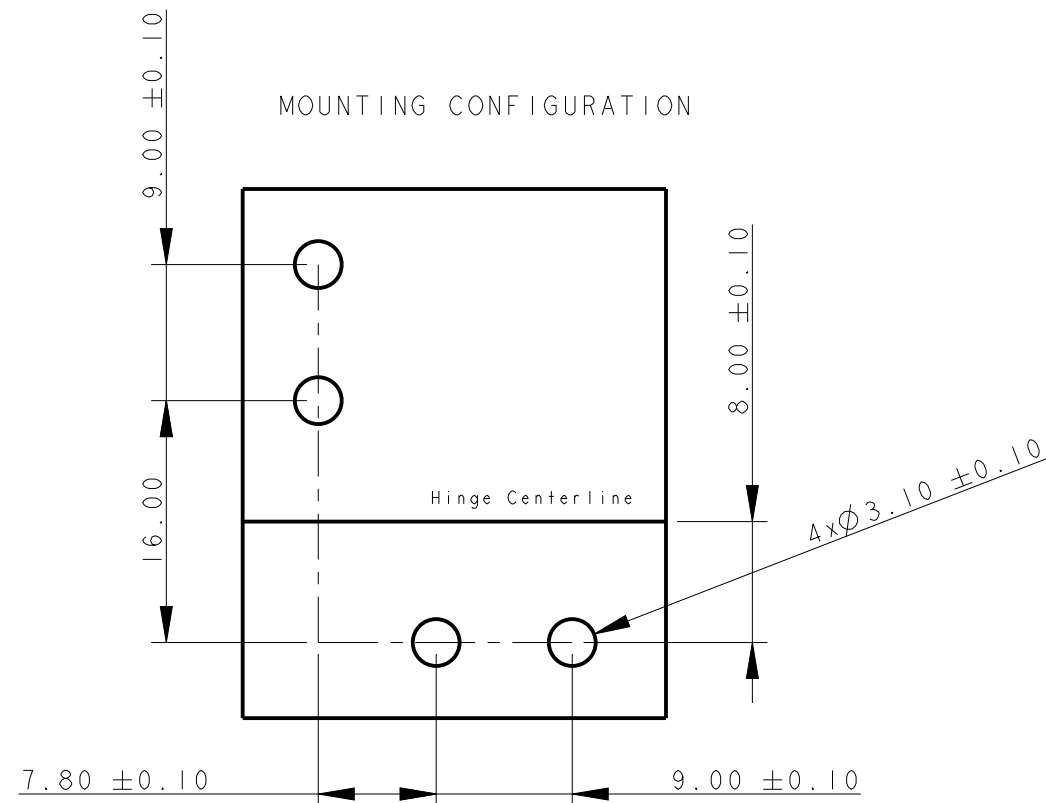
PART NUMBER	ASYMMETRIC CW TORQUE	ASYMMETRIC CCW TORQUE
QM7A-2024-07L	0.7	0.4
QM7A-2024-09L	0.9	0.55
QM7A-2024-11L	1.1	0.7
QM7A-3024-07L	0.4	0.7
QM7A-3024-09L	0.55	0.9
QM7A-3024-11L	0.7	1.1

2. CYCLE LIFE:  
WITHIN 25,000 CYCLES STATIC TORQUE STAY WITHIN ±20% OF TORQUE SPECIFICATION.

3. FINISH:  
A. NATURE  
B. BLACK OXIDE

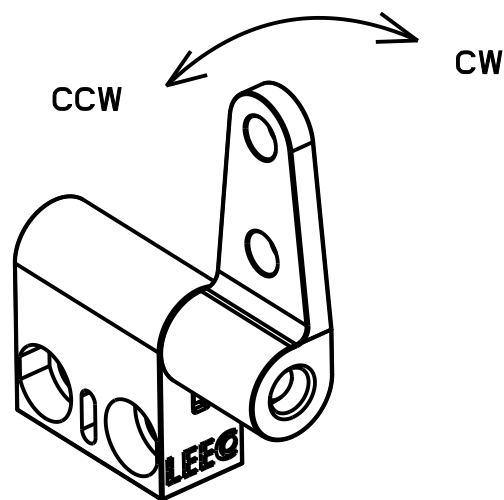
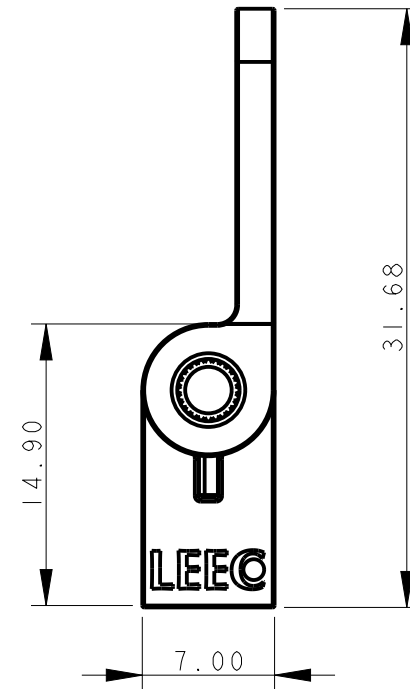
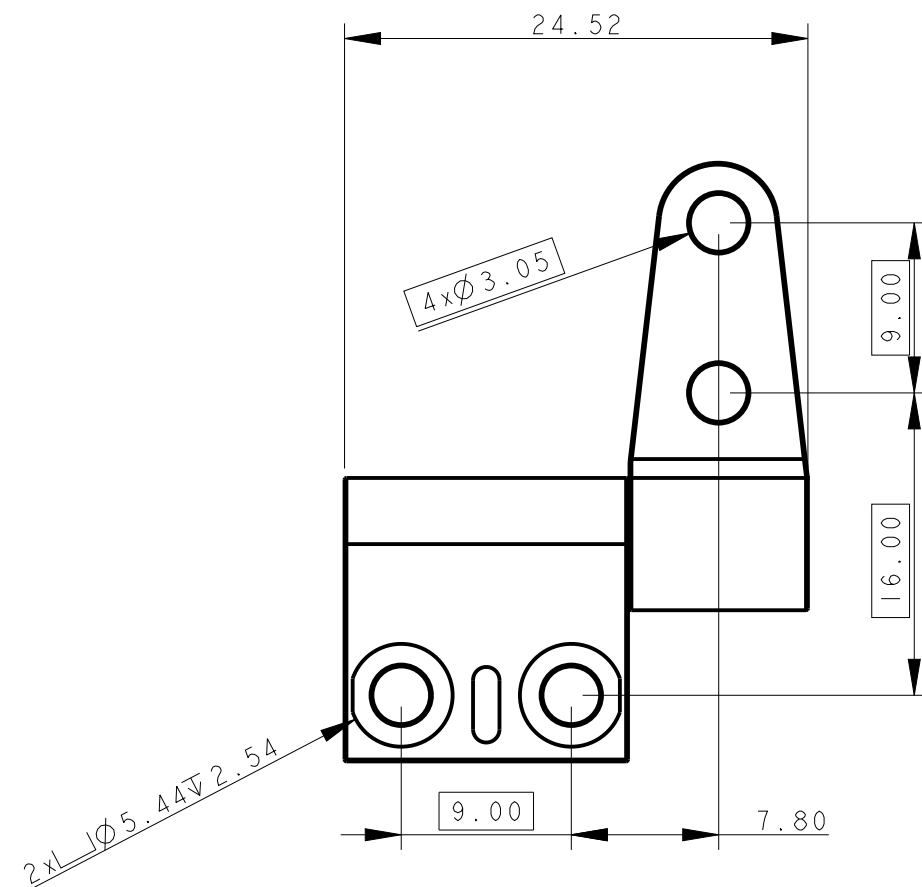
4. 360 DEGREE SHAFT ROTATION

5. MATERIAL:  
ZINC ALLOY, STEEL AND GREASE



<b>METRIC(MM)</b> 0-3< ±0.15 3-10< ±0.20 10-30< ±0.25 30-50< ±0.30 50-100< ±0.40 100-200< ±0.50	<b>[ENGLISH] (IN)</b> 0-0.118<±0.006 0.118-0.394<±0.008 0.394-1.181<±0.010 1.181-2.000<±0.012 2.000-4.000<±0.016 4.000-8.000<±0.020			<b>DWG NO.</b> QM7A-x024-xxL	
				<b>TITLE</b> QM7A LEFT	
<b>PROPRIETY ITEM - ALL INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY LEECO TECHNOLOGIES CORPORATION</b>		<b>APPROVED</b> JLIU	<b>DRAWN</b> BCHEN	<b>MATERIAL</b> SEE NOTES	
SHEET 1 OF 1		SCALE: 1.000		<b>REV</b>	A3





NOTES:

1. TORQUE RATINGS, Nm :

PART NUMBER	SYMMETRIC TORQUE
QM7A-1024-02R	0.2
QM7A-1024-05R	0.5
QM7A-1024-07R	0.7
QM7A-1024-09R	0.9

PART NUMBER	ASYMMETRIC CW TORQUE	ASYMMETRIC CCW TORQUE
QM7A-2024-07R	0.7	0.4
QM7A-2024-09R	0.9	0.55
QM7A-2024-11R	1.1	0.7
QM7A-3024-07R	0.4	0.7
QM7A-3024-09R	0.55	0.9
QM7A-3024-11R	0.7	1.1

2. CYCLE LIFE:  
WITHIN 25,000 CYCLES STATIC TORQUE STAY WITHIN ±20% OF TORQUE SPECIFICATION.

3. FINISH:  
A. NATURE  
B. BLACK OXIDE

4. 360 DEGREE SHAFT ROTATION

5. MATERIAL:  
ZINC ALLOY, STEEL AND GREASE

METRIC(MM)	[ENGLISH] (IN)	<b>LEEEO</b>		DWG NO.		
0-3 < ±0.15	0-0.118 < ±0.006			QM7A-x024-xxR		
3-10 < ±0.20	0.118-0.394 < ±0.008	TITLE			QM7A RIGHT	
10-30 < ±0.25	0.394-1.181 < ±0.010	MATERIAL				
30-50 < ±0.30	1.181-2.000 < ±0.012	APPROVED	DRAWN	SEE NOTES		
50-100 < ±0.40	2.000-4.000 < ±0.016	JLIU	BCHEN	REV		
100-200 < ±0.50	4.000-8.000 < ±0.020	SHEET 1 OF 1		SCALE: 1.000	A3	☉ □
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